

4.4 Sequence of testing

All tests specified for a particular part shall be carried out on the same sample.

The tests shall be carried out in the sequence laid down in this standard.

5 Test environment and apparatus

5.1 Floor surface

Rigid, horizontal and flat.

5.2 Stops

Stops shall be used to prevent the bed from sliding but not tilting and shall be no higher than 12 mm except in cases where the design of the bed requires the use of higher stops; in which case the lowest that will prevent the bed from moving, shall be used.

5.3 Standard test mattress

Flexible polyether foam with a thickness of 100 mm, a density of $(30 \pm 2) \text{ kg/m}^3$ and an indentation hardness index of $(170 \pm 20) \text{ N}$ in accordance with A40 in ISO/DIS 2439. The size of the mattress shall be such as to overlap the size of the loading pad by at least 100 mm all round.

The test mattress shall have a cover with the following characteristics:

- composition: pure cotton;
- weave in plain: 1/1;
- mass per unit area: 100 g/m^2 to 120 g/m^2 ;
- warp and weft: 20 threads/cm to 30 threads/cm;
- finishing: washed, no finishing agents;
- cover make up: tight fit, but no restriction on the foam.

Each test mattress shall be used for no more than five complete bed tests.

5.4 Standard test bed base (unframed)

Slats made of wooden materials with a modulus of elasticity of $(1000 \pm 200) \text{ N/mm}^2$.

The cross section of the slats shall be $20 \text{ mm} \times 95 \text{ mm}$ and the distance between the slats $(60 \pm 2) \text{ mm}$.

If the free span of the slats is $> 1000 \text{ mm}$ support the slats along the centre line.

The length of the slats shall be 10 mm shorter than the nominal width of the bed frame.

5.5 Standard test bed base (framed)

Slats as described in 5.4.

The slats shall be mounted on a frame made of wooden material defined in 5.4 with a cross section of $45 \text{ mm} \times 20 \text{ mm}$ (see Figure 1).

The width of the bed base shall be 20 mm smaller than the nominal width of the bed frame.

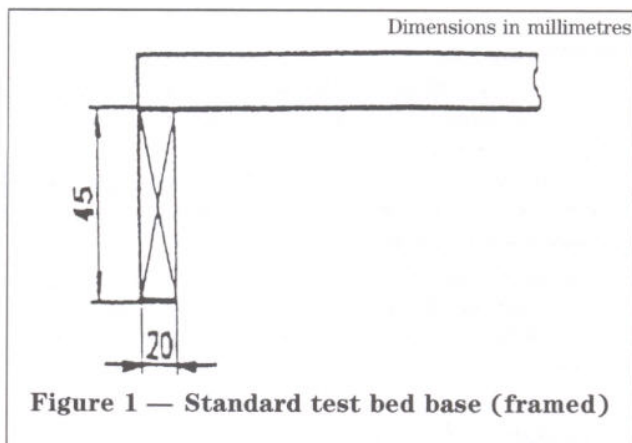


Figure 1 — Standard test bed base (framed)

5.6 Standard test support (unframed bed bases)

The base shall be suitably supported along its whole length.

The total overhang on one side (see Figure 2) shall be $(20 \pm 1) \text{ mm}$.

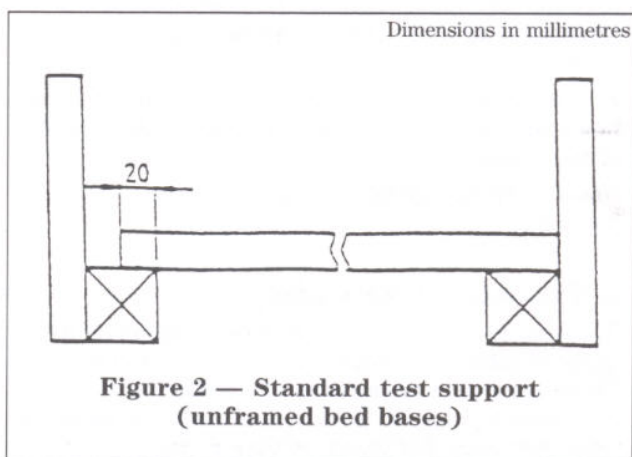


Figure 2 — Standard test support (unframed bed bases)

5.7 Standard test support (framed bed bases)

Supports of 50 mm width, suitable to carry the bed base and the test loads, shall be placed 150 mm from the ends of the frame (see Figure 3).

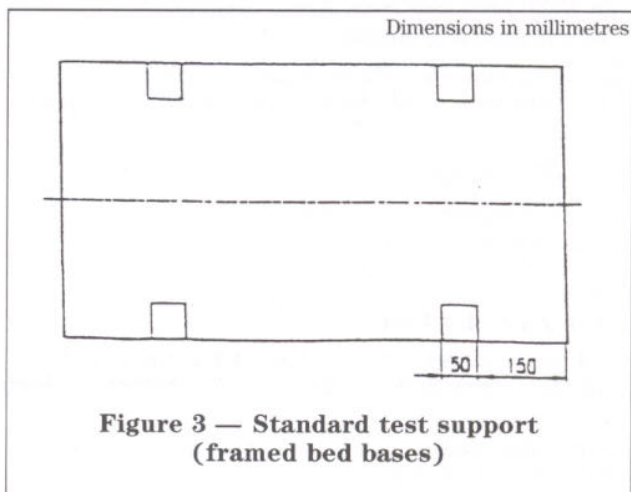


Figure 3 — Standard test support (framed bed bases)

5.8 Loading pad

Rigid circular object 200 mm in diameter the face of which has a convex spherical curvature of 300 mm radius with a 12 mm front edge radius (see Figure 4).

The loading pad shall be rigidly mounted to the loading system of the test machine.

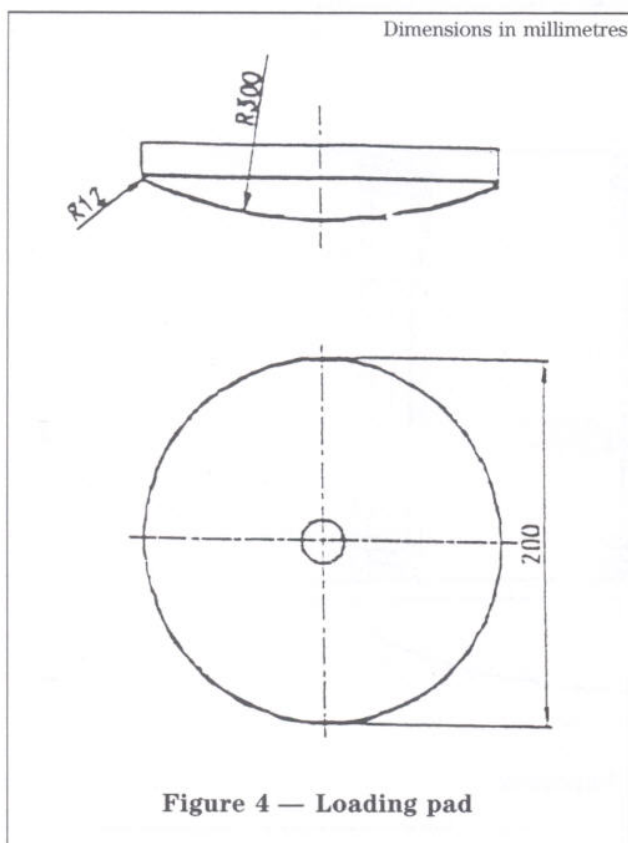


Figure 4 — Loading pad

5.9 Edge loading pad

Naturalistically shaped rigid indenter with a hard, smooth surface having overall dimensions within the limits shown in Figures A.1 and A.2.

The loading pad shall be mounted to the test machine so that it can pivot in the vertical plane about its transverse axis.

Two versions are shown in annex A:

- machined from hardwood as shown in Figure A.1;
- moulded from fibre glass as shown in Figure A.2.

5.10 Impactor (see Figure 5)

5.10.1 Circular body, approximately 200 mm in diameter, separated from the striking surface by helical compression springs and free to move relative to it on a line perpendicular to the plane of the central area of the striking surface.

The body and associated parts minus the springs shall have a mass of $(17 \pm 0,1)$ kg and the whole apparatus, including body, springs and striking surface, shall have a mass of $(25 \pm 0,1)$ kg.

5.10.2 Springs, which shall be such that the combined spring system has a nominal spring rate of $(6,9 \pm 1)$ N/mm and the total friction resistance of the moving parts is between 0,25 N and 0,45 N.

The spring system shall be compressed to an initial load of (1040 ± 5) N (measured statically) and the amount of spring compression movement available from the initial compression point to the point where the springs become fully closed shall be not less than 60 mm.

5.10.3 Striking surface shall be a rigid circular object, 200 mm in diameter, the surface of which has a convex spherical curvature of 300 mm radius with a 12 mm front edge radius.

5.11 Small loading pad

Rigid cylindrical object, 100 mm in diameter, having a smooth hard surface and rounded edges with radius 12 mm.

6 Safety requirements

All components or parts of the bed, with which the user may come into contact during normal use, shall not have burrs and/or sharp edges, nor shall there be open-ended tubes.

When the bed is fully erected and ready for use, all accessible mechanisms that facilitate frame movement shall have safety distances between any two elements moving relative to each other which shall always be ≤ 8 mm or ≥ 25 mm.

When there is a specific danger of feet being trapped by a moving part, the safety distance shall always be ≥ 100 mm from the floor.

When tested according to 7.2, "Stability", the test unit shall not overturn.

All components shall pass the tests specified in clause 7 without fracture (see Table I).

After testing, there shall be no deformation that may compromise safety.

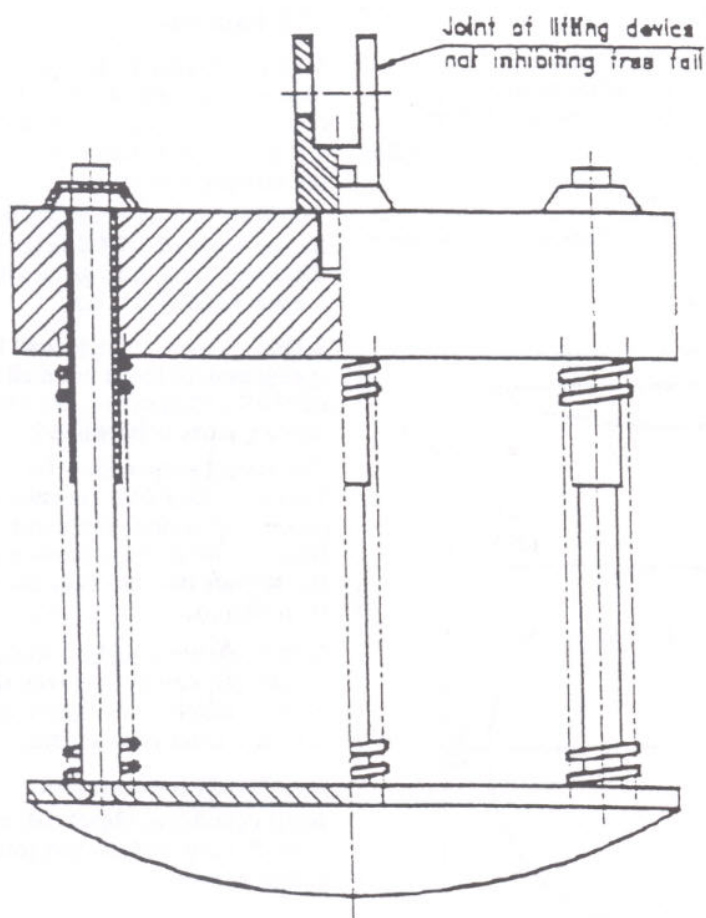


Figure 5 — Impactor

7 Test methods

7.1 General

When mattress, bed base and frame (if applicable) are supplied together as a bed set, they shall be tested together.

When a mattress is supplied separately, it shall be tested on a flat rigid horizontal surface.

When other components are supplied separately, they shall be tested using the standard test mattress, standard test support or standard test bed base described in clause 5, unless otherwise specified by the manufacturer of the component under test.

Except for the stability test according to 7.2, restrain the test unit under test in a suitable manner to prevent tipping under the action of applied forces.

Because of the possibility of an asymmetrical construction of beds and mattresses, the positions of the loading points can differ from the positions defined by the standard.

Table 1 shows which tests are applicable to a bed set and which to parts of a bed.

Table 1 — Testing of beds, bed frames, bed bases, mattresses

Test	7.2	7.3	7.4	7.5	7.6	7.7
Complete bed	x	x	x	x	x	x
Mattress	—	x	x	x	x	—
Bed base	(x)	x	x	(x)	x	(x)
Bed frame	x	x	x	x	x	x

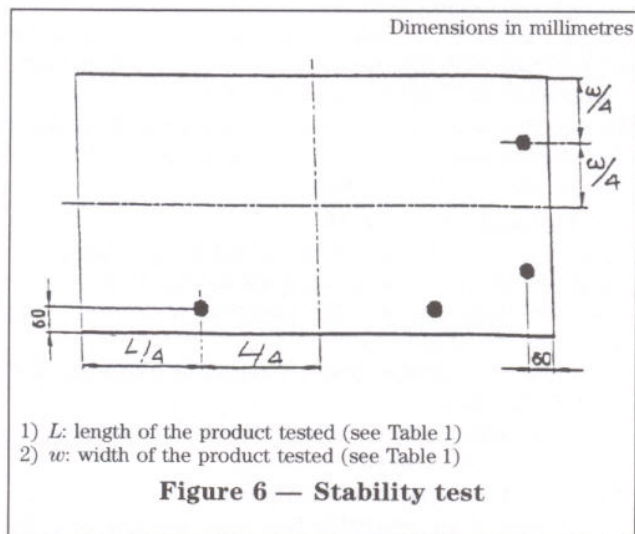
(x) = if applicable.

x = test to be carried out.

Unless otherwise stated, the tests shall be carried out with adjustable parts of the bed base in horizontal or lowest position.

7.2 Stability

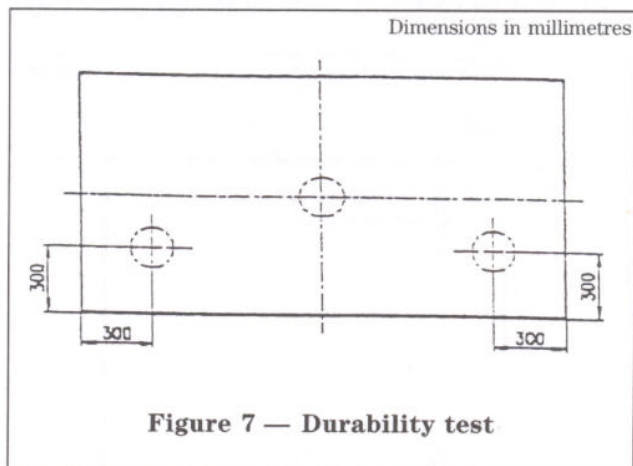
The test shall be carried out in accordance with EN 1022, except that the position of the loading points shall be as shown in Figure 6.



7.3 Durability test

Apply a vertical downward force of 1 000 N using the loading pad (see 5.8).

Apply the load 10 000 times at each position point shown in Figure 7.



During each application maintain the load for (3 ± 1) s. In the case of an adjustable bed base, the test shall be carried out with adjustable parts in a position as close as possible to 7° above the horizontal.

In the case where the supporting structure of head and feet is identical, the test shall be performed in the middle and to one end only.

7.4 Vertical impact test

Allow the impactor (see 5.10) to fall freely from a height of 180 mm (measured from the top face of the unloaded mattress) onto the mattress, at the following positions (see Figure 8):

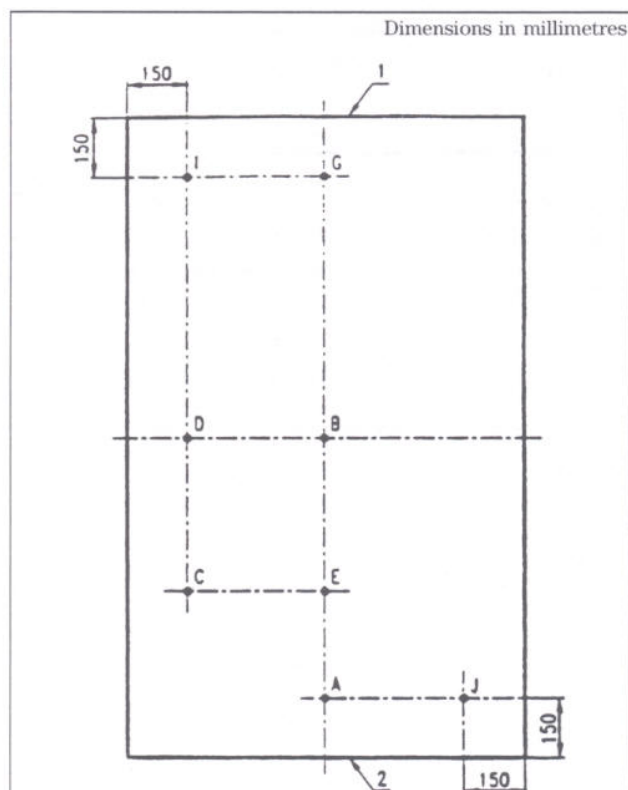
- test units greater than 1 150 mm in width: A, B, C, D, E, G, I and J;
- test units equal to or less than 1 150 mm in width: A, B, C, D, G, I and J.

Carry out ten impacts at each point.

In the case of an adjustable bed base, the test shall be carried out with adjustable parts in a position as close as possible to 7° above the horizontal.

In the case where the supporting structure of head and feet is identical, the test shall be performed in the middle and to one end only.

The centre of the pad and the points A, C, D, G, I and J shall be located at 150 mm from the edge of the bed.



- 1) Head
- 2) Foot

Figure 8 — Impact positions

7.5 Durability of bed edge

Apply a force of 1 000 N for 5 000 cycles by means of the edge loading pad (see 5.9).

Testing shall be carried out on one edge at the middle of the length.

The load application point shall be 200 mm from the edge of the top surface of the mattress.

During each application maintain the force for (3 ± 1) s.

7.6 Vertical static load test

Apply a vertical force of 1 400 N downwards using the loading pad (see 5.8).

Apply the load ten times at any point of the bed base where failure is considered likely to occur.

During each application maintain the load for (10 ± 1) s.

7.7 Vertical static load test of the edge of the bed

Using two loading pads (see 5.11) apply two forces of 1 200 N simultaneously for 1 min on the centre line (M) of the bed frame side member.

The loads shall be applied on points 600 mm apart, as shown in Figure 9.

If the bed tends to overturn, the bed shall be loaded sufficiently to prevent it from overturning.

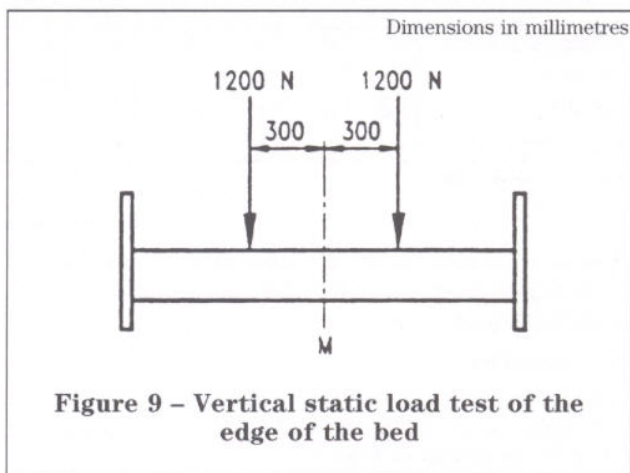


Figure 9 – Vertical static load test of the edge of the bed

8 Test report

The test report shall include at least the following information:

- a) a reference to EN 1725;
- b) the unit tested;
- c) test results according to 7.2 to 7.7;
- d) compliance with requirements according to EN 1725;
- e) details of any deviation from EN 1725;
- f) the name and address of the test laboratory;
- g) the date of the tests.